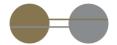


WBC16M Commissioning Guide

Vedbæk, 10 July 2014





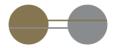
MotorController

WBC 16M 040A / 080B*

MOTORCONTROLLER BACnet



^{*} The guide applies to both 230V and 120V version of the BACNet motor controller

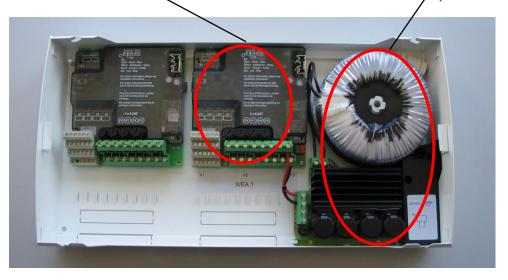


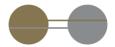


MotorController WBC 16M 080B

WBA 11M BACNet control module Controls up to 4 groups of motors 1 group = typical 1 windows Each group up to 4 motors

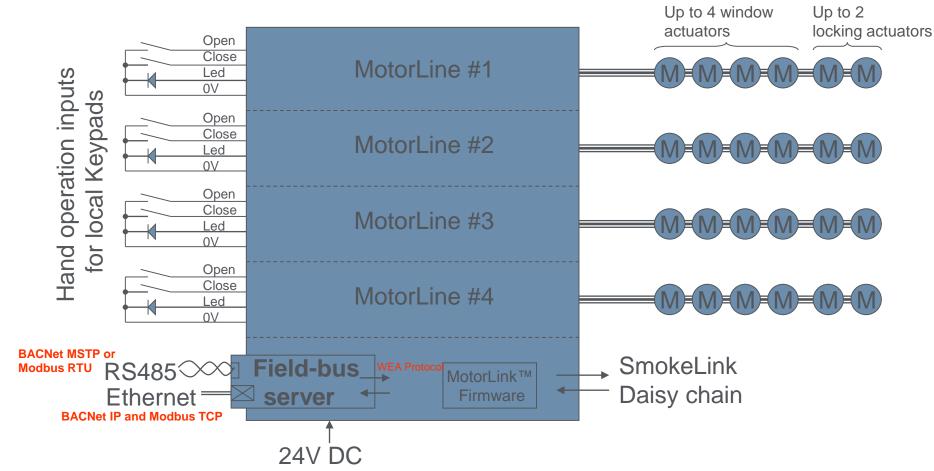
Power supply for up to 16 motors

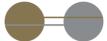






WBA 11M Overview



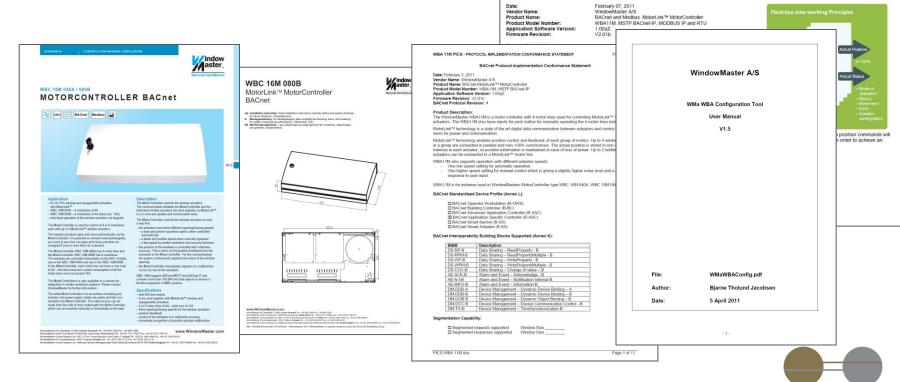




February 07, 2011

Documentation

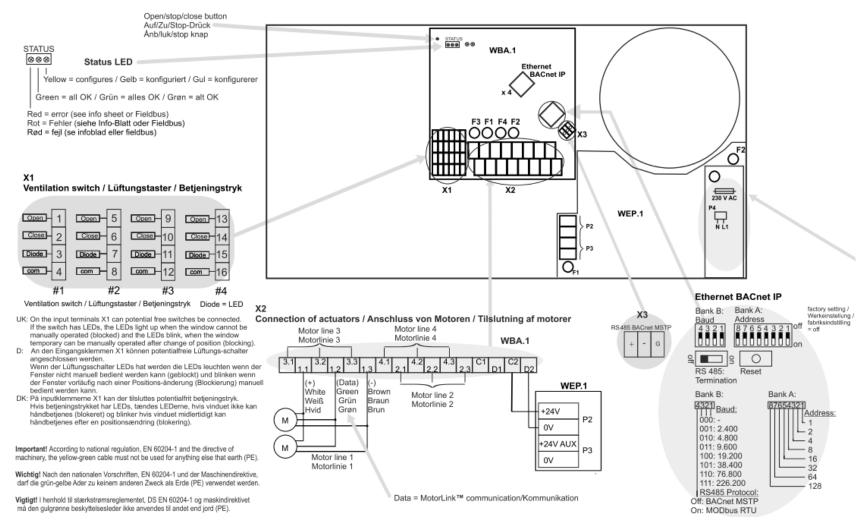
- Found at: http://www.windowmaster.com
 - PICS Protocol Implementation Conformance Statement
 - Modbus Register description
- WBA Configuration Tool User Manual
 - Installed with the program



WBA 11M, Modbus Register description



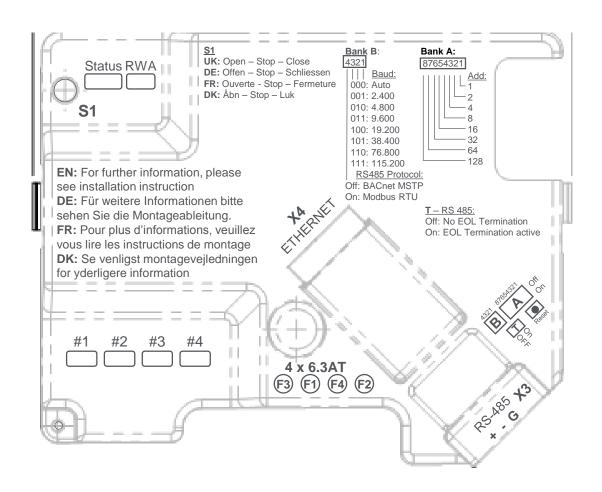
Connections

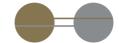






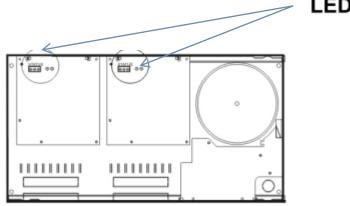
WBA 11M DIP switches



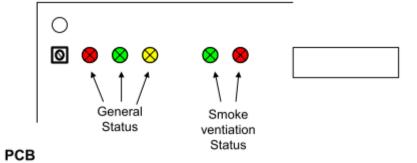




WBA Status LEDs

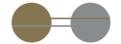






LEDs information:

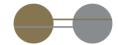
| | | Status LEDs | | |
|--|------------------------------------|--------------------------|-----------------------------|---|
| WBA / WEA / WLA status | Priority *see note next page | Red | Green | Yellow |
| OK | 11 | Off | On | Off |
| BACnet/KNX/LON watchdog timeout (MaxPos and/or Close commands not received as defined) | 10 | Off | Yellow/green alternating | BACnet/KNX/LON watchdog timeout (MaxPos and/or Close commands not received as defined) |
| No BACnet/KNX/LON response (No connection to BACnet/KNX/LON module) | 9 ntinues on ne | Red/green alternating | Off | No BACnet/KNX/LON response (No connection to BACnet/KNX/LON module) |





LEDs information:

| | | Status LEDs | | |
|--|------------------------------|-------------|-----------|-----------|
| WBA / WEA / WLA status | Priority *see note next page | Red | Green | Yellow |
| Parameter scaling error on line 1 | 8 | Flash 1 | Flash 1 | Off |
| Parameter scaling error on line 2 | 8 | Flash 2 | Flash 2 | Off |
| Parameter scaling error on line 3 | 8 | Flash 3 | Flash 3 | Off |
| Parameter scaling error on line 4 | 8 | Flash 4 | Flash 4 | Off |
| Parameter scaling error on more lines | 7 | Flash all | Flash all | Off |
| Actuator position error on line 1 | 6 | Flash 1 | On | Off |
| Actuator position error on line 2 | 6 | Flash 2 | On | Off |
| Actuator position error on line 3 | 6 | Flash 3 | On | Off |
| Actuator position error on line 4 | 6 | Flash 4 | On | Off |
| Actuator positions error on more lines | 5 | Flash all | On | Off |
| Communication data error on line 1 | 4 | Off | Flash 1 | Off |
| Communication data error on line 2 | 4 | Off | Flash 2 | Off |
| Communication data error on line 3 | 4 | Off | Flash 3 | Off |
| Communication data error on line 4 | 4 | Off | Flash 4 | Off |
| Communication data error on more lines | 3 | Off | Flash all | Off |
| Start / Stop bit error on line 1 | 4 | Off | Off | Flash 1 |
| Start / Stop bit error on line 2 | 4 | Off | Off | Flash 2 |
| Start / Stop bit error on line 3 | 4 | Off | Off | Flash 3 |
| Start / Stop bit error on line 4 | 4 | Off | Off | Flash 4 |
| Start / Stop bit error on more lines | 3 | Off | Off | Flash all |
| Configuration error on line 1 | 2 | Flash 1 | Off | Off |
| Configuration error on line 2 | 2 | Flash 2 | Off | Off |
| Configuration error on line 3 | 2 | Flash 3 | Off | Off |
| Configuration error on line 4 | 2 | Flash 4 | Off | Off |
| Configuration error on more lines | 1 | Flash all | Off | Off |

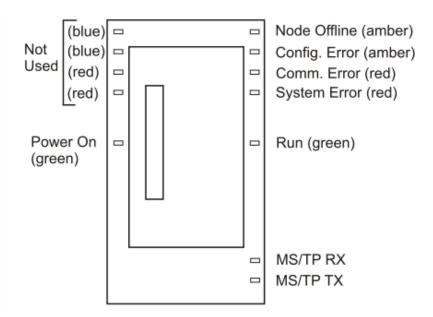


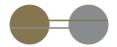


BACNet fieldbus interface Status LEDs

 Fifteen seconds after power up, all the communication LEDs (excluding the MS/TP LEDs) will illuminate for 5 sec. after which they illuminate as detailed in the table below:

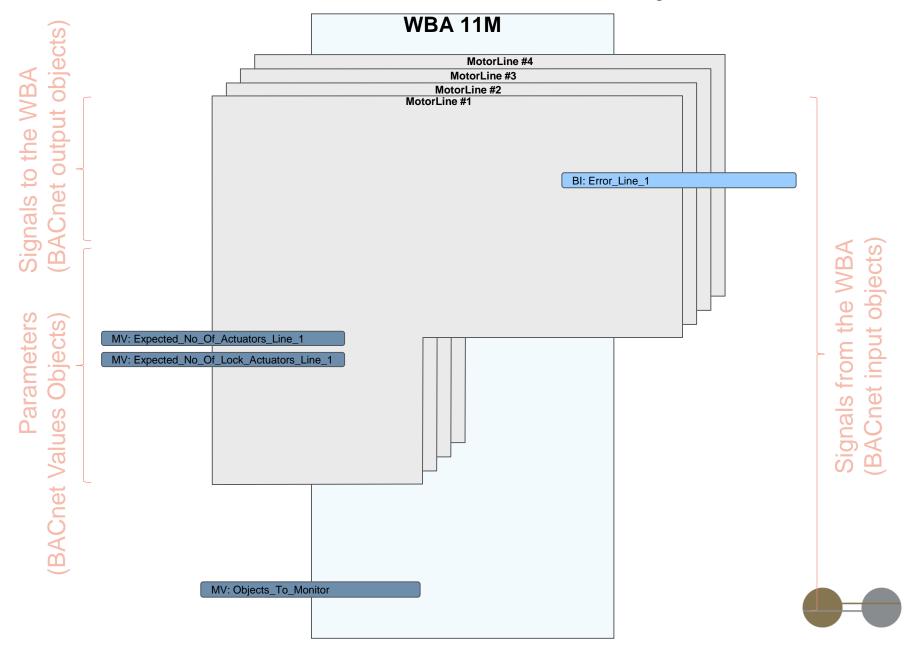
| LED | Colour | Description |
|---------------|--------|---|
| Power On | green | Should show steady green when power is on |
| Node Offline | amber | Steady amber light indicates node offline |
| Config. Error | amber | Steady amber light indicates configuration error |
| Comm. Error | red | Steady red light indicates communications error |
| System Error | red | Steady red light indicates system error |
| Run | green | Should show steady green when unit is running |
| MS/TP RX | | Flashes when message is received from MS/TP port |
| MS/TP TX | | Flashes when message is transmitted to MS/TP port |





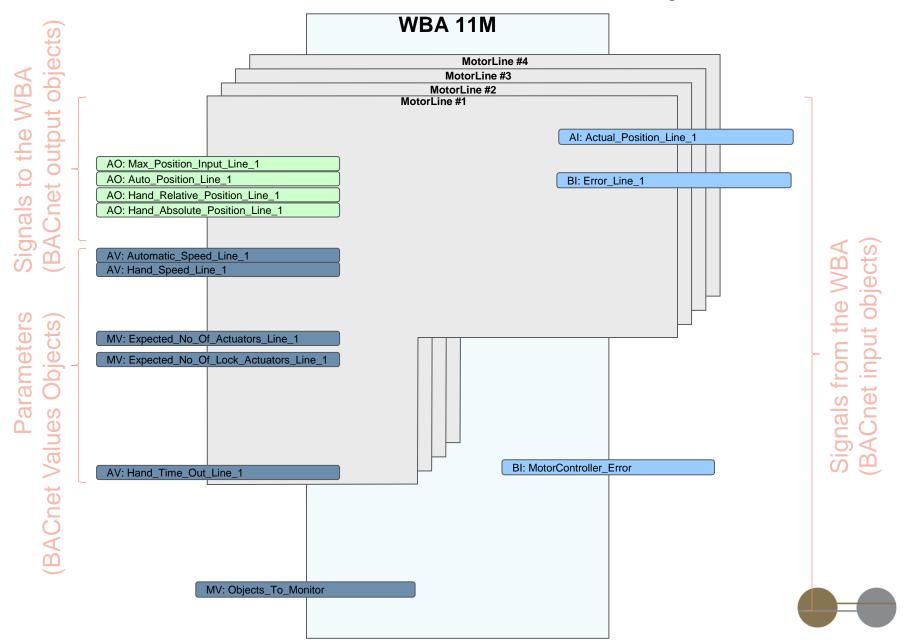
WINDOW MASTER® Fresh Air. Fresh People.

WBA 11M – Essential BACNet Objects



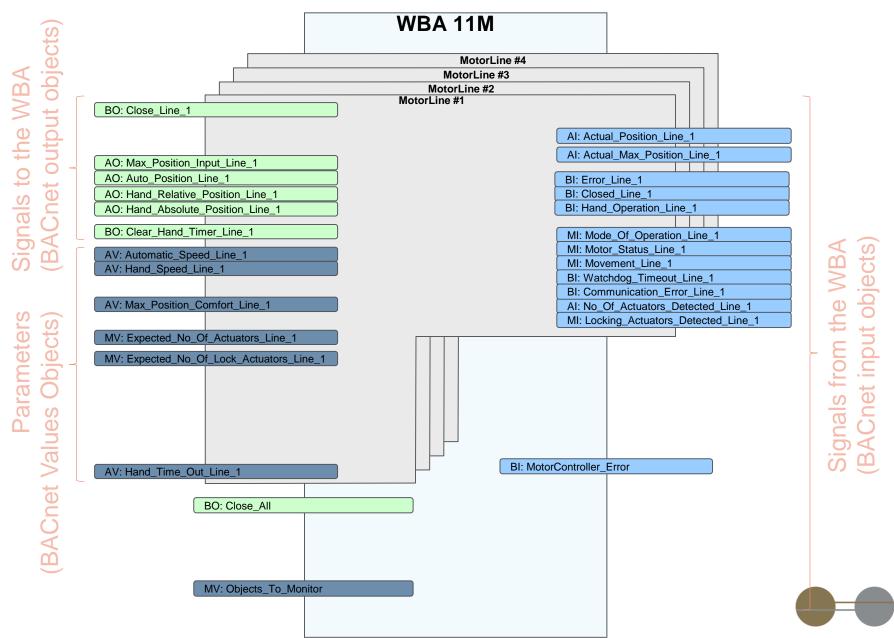
WINDOW Master® Fresh Air, Fresh People.

WBA 11M – Most used BACNet Objects



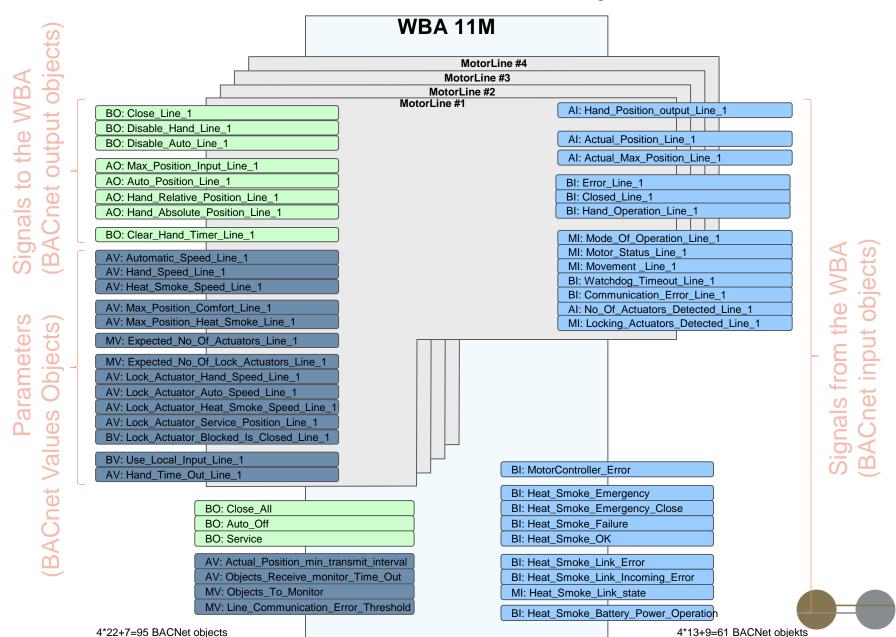
WINDOW MASTER® Fresh Air. Fresh People.

WBA 11M – Typical BACNet Objects



WBA 11M – All BACNet Objects







Hands on

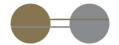
Commission a WBC 16M – Actuators and MotorLines

Before starting the commissioning process make sure that all actuators, mounted on windows, are connected to MotorLine cables and the cables are installed according to installation and cable plan documentation of the project.

For each MotorLine cable, terminated in the panel, do the following:

- Connect the MotorLine cable to the WAT 100.
- Run and Test the MotorLine. Refer to the WAT 100 User Guide for instructions.
- Verify that the window(s) running are the correct one(s) as specified in the documentation.
- Make sure the actuators on the MotorLine are correctly calibrated. Refer to the actuators Data Sheet for the calibration process.
- Disconnect the MotorLine cable from the WAT 100 and terminate it in the WBC panel according to the project documentation.





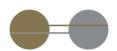


Hands on

Commission a WBC 16M – BACNet configuration

For each WBA 11M in the WBC 11M panel do the following:

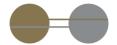
- Connect 230V power (or 120V if UL version).
- Connect the WBA to an IP network.
- Use the WMaWBAConfig tool to browse the WBA11M's on the network.
- Note the MAC address given in a label on the field bus module to identify "your" WBA11M.
- Update the firmware in the field bus module if applicable. Refer to the WMaWBAConfig User Guide for instructions.
- Set the IP address of the WBA 11M if needed. Refer to the WMaWBAConfig User Guide for instructions.
- Configure the number of motors on the MotorLines using your BACNet configuration tool. See the description of the "Expected_No_Of_Actuators_Line_x" BACNet object bellow.
- Observe that the WBA11M reconfigures after the parameter value is changed.
- Observe that there are no error indications on the WBA 11M.
 If errors are indicated use either the "Motor_Status_Line_x" BACNet object or the LED's Status to debug.
- Run the window actuators using the your BACNet tool.





Objects

- All values of BV, AV and MV type objects objects representing parameters are saved in a "Non-volatile" memory and therefor only need to be set once during commissioning.
- The "State Text" property holds the possible values and descriptions of the "Multiple Input" MI and "Multiple Value" MV objects.
- The "Relinquish Default" property holds the default value of an object. See bellow a table with default values of all Output and Value type objects.





MotorLine configuration

Function

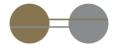
The WBA 11M detects the number of actuators on each MotorLine and compares it to the number of actuators it expects on the line. If the numbers do not match or if the Team-Size parameter value in the actuators does not match the detected number of actuators, the WBA 11M will indicate a configuration error on the MotorLine. The MotorLine will not function until the error is resolved. For valid combinations of actuators on a MotorLine, see the description of the *Expected_No_Of_Actuators_Line_x objects in the* PICS document bellow.

Opening actuators configuration – The WBA 11M compares

- MV 1, 3, 5, 7; Expected_No_Of_Actuators_Line_x
 Must be set from BACNet
 With
 Default value = "Don't care" (14)
- Al 13 16; No_Of_Actuators_Detected_Line_x
 Is read from the controller and indicates an error if the values of the 2 objects do not indicate the same number of actuators.

Locking actuators configuration - The WBA 11M compares

- MV 2, 4, 6, 8; Expected_No_Of_Lock_Actuators_Line_x
 With
 Default value = "None" (1)
- MI 13 16; Locking_Actuators_Detected_Line_x Is read from the controller and indicates an error if the values of the 2 objects do not indicate the same number of actuators.



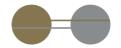


- Bus communication Watchdog configuration
 - Function
 - To make sure windows are not staying opened in case of BACNet communication failure, a watchdog timer is running on the controller. The timer is restarted whenever a BACNet Update message is received on the "Max_opening_input_Line_x" object or the "Close_Line_x" object. If the timer expires the controller concludes that there is a problem on the BACNet line. It will then close the windows by setting "Max_Position" = 0 on all MotorLines and go into the "Hand operation Blocking", "Hand operation Blocked" sequence.
 - Note that as a default, the watchdog is disabled. If want to use this safety function you must
 - a. Set object MV9; "Object_To_Monitor" to a value different than "None" and
 - b. Program the BMS system to cyclically send Update messages on the selected triggering object so the timer will never run out.
 - Monitored Motor line will close if object is not updated cyclically
 - What to monitor is specified by: MV9 Objects_To_Monitor
 - 1; None. (Function is disabled)

Default value

- 2; Max position (AO 1 4 Max_Position_Input_Line_x)
- **3**; Close (**BO 4 7** *Close_Line_X*)
- 4; Max position and Close
- Time out is specified by: AV 42 Objects_Receive_Monitor_Time_Out [minutes]

Default value = 30 min.





- Operation functionality
 - **Operation** The WBA 11M has a 4 levels operation priority hierarchy. A higher priority operation overrides a lower priority operation. From high to low:
 - Smoke ventilation operations Only applies when the WBA is used within a WBS smoke panel.
 - Limiting operations
 - Manual operations
 - Automatic operations
 - Parameters A set of parameters (Value type objects) is associated with each of the operation priority levels. These parameters enable running actuators in different speeds and with different opening limits in the different operation types.
 - Actual status Status objects (Input type objects) supply feedback, indicating the state of MotorLines at a
 given moment. The status feedback includes the actual position of a MotorLine, error indications and
 operation override information. See details bellow.



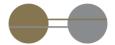


Operation functionality

Position limitation level

The highest level (disregarding Smoke ventilation operations) is the Position Limitation operations. Two different commands are used to limit the maximum allowed opening of windows at a given time. A "Max Opening" command is a 0 - 100% value used to limit the opening of a window to the designated value. A "Close" command is a binary value that forces the Max Opening to 0%. The Opening Limitation commands are initiated from BACNet. They are commonly used to implement safety functions like forcing windows to close when it is raining or limiting max opening to say 30% if wind velocity is over say 8 m/s.

When an Open limiting command is given the MotorLine state is changed to "Hand operation blocking". In this state manual commands are not ignored although they have a lower priority. This is a safety feature making it possible to anyway open a window if a head or an arm was caught in it while a window is closing. The MotorLine status is changed to "Hand operation blocked" after a period of 5 minutes, unless a new manual command was given during this period. The 5 minutes period restarts each time a manual command is given within the 5 minutes duration. When in "Hand operation blocked" state the MotorLine ignores all lower priority operation commands.

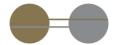




- Operation functionality
 - Position Limiting operation objects
 - BO 1 Close_All [True/False]
 Closes all MotorLines
 - BO 4 7 Close_Line_X [True/False] Closes MotorLine X
 - AO 1 4 Max_Position_Input_Line_X [0-100%] Limits the opening of MotorLine X, if Value=0[%], only smoke opening is possible

Parameters:

- AV 3, 13, 23, 33 Heat_Smoke_Speed_Line_X Speed used when moving to a limited position.
 <u>Default value = 100%</u>
- Actual status objects (applies to all operation levels)
 - AI 9 12 Actual_Max_Position_Line_X Show the actual limitation status. If more than one limitation is active the lowest is always in effect
 - BI 9 12 Closed_Line_X [True/False] Indicates that a MotorLine is closed.
 - MI 1 4 Mode_Of_Operation_Line_X See possible values in PICS document bellow
 - MI 5 8 Motor_Status_Line_X
 See possible values in PICS document bellow
 - MI 9 12 Movement_Line_X
 See possible values in PICS document bellow
 - Al 5 8 Actual_Position_Line_X
 Shows the actual position of MotorLine X in %





Operation functionality

Manual operation level

Medium level operations are the Manual Override commands. Manual Override commands can be initiated either from BACNet or physically from the Local inputs on the controllers. Manual Override commands are commonly used by people, pressing a push button, to override the BMS system. When a Manual command is triggered the controller will ignore Automatic commands for a predefined period of time. The length of the time period is defined by a parameter and can be altered from BACNet. This parameter is normally being sat once, at commissioning.

Hand operation commands

- Hand_Relative_Position_Line_X [-100 +100]
 Hand operation relative to current actual position.
- Hand_Absolute_Position_Line_X [0 100%]
 Hand operation to an absolute position.
- Local inputs
 Open / Close / Stop hand operations.

Parameters

 AV 1, 11, 21, 31 Hand_Speed_Line_X Sets the speed of the actuators when in manual operation.

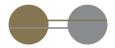
Default value = 75%

• AV 4, 14, 24, 34 Max_Position_Comfort_Line_X Sets the max position allowed when in manual or auto operations.

Default value = 100%

AV 10, 20, 30, 40 Hand_Time_Out_Line_X Sets the duration of time after a manual command where auto commands are ignored.

Default value = 30 minutes





- Operation functionality
 - Auto operation level
 - The lowest level operations are the Automatic commands. Automatic commands can only be initiated from BACNet and are used by the BMS for comfort ventilation.
 - Auto operation object
 - **AO 5 8** Auto_Position_Line_X [0 100%]

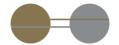
Auto operation to an absolute position.

- Parameter
 - **AV 2, 12, 22, 32** Automatic_Speed_Line_X [0 100%] Sets the speed of the actuators when in auto operation.

Default value = 30%

• AV 4, 14, 24, 34 Max_Position_Comfort_Line_X Sets the max position allowed when in manual or auto operations.

Default value = 100%





Errors indications and Troubleshooting

The WBA 11M indicates errors independently for each MotorLine as well as a common error indication for the controller. Whenever a MotorLine error is indicated the common error is also indicated. Fore the same reason it can be sufficient, only to monitor the common error and then poll the MotorLine error objects only, when the common object is in error.

The error indications are binaries values. When troubleshooting an error you have to poll the **M**ultistate **I**nput status objects to obtain detailed information on the error type.

Errors and error types are indicated by BACNet objects but also by the Green, Yellow and Red LED's on the controller. See a detailed description of the LED's above in this document.

Error indication objects

- BI 17 20 Error_Line_X [True / False]
- BI 21 MotorController_Error [True / False]

MotorLine X error indication

Common error indication

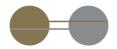
Status objects

- MI 1 4 Mode Of Operation Line X See possible values in PICS document bellow
- MI 5 8 Motor Status Line X

See possible values in PICS document bellow

■ **MI 9 – 12** Movement_Line_X

See possible values in PICS document bellow





Communication errors

The WBA 11M constantly communicates with its actuators. Sporadic failures in this communication will be indicated as communication errors when they exceed a threshold, determined by a parameter. The threshold should be set high in a noisy environment. Communication error indication can also be disabled if this information is of no interest to the BMS system.

Communication error indications are being reset (set to False) by the controller when communication with the actuators succeeds and the failed communications fall bellow the threshold.

Error indication object

BI 5 – 8 Communication Error Line X [True / False]

MotorLine X communication error

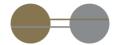
Parameter

MV 10 Line_Communication_Error_Threshold communication errors.

Sets the tolerance level for sporadic

Default value = "Normal"

See possible values in the PICS document bellow.



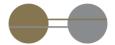


Hands on

Configuration and operation example WBC 16M

- Configuration: One motor on motor line 1:
 - Set MV 1: Expected_No_Of_Actuators_Line_1 = 2 (1 single actor). Relinquish default = 14.Set Other unused motor lines = 1 (Disabled)
 - Set MV 2: Expected_No_Of_Lock_Actuators_Line_1 = 1 (None).
 Relinquish default = 1
 - Set /check MV 9: Objects_To_Monitor is set = 1 (None).
 Relinquish default = 1
 - Set /check AO1: Max_Position_Input_Line_1 is set = 100%.
 Relinquish default = 100
- Now you should be good to go, Check:
 - MI 1: Mode_Of_Operation_Line_1
 Present Value should be: 4 (normal)
 - MI 5: Motor_Status_Line_1
 Present Value should be: 1 (normal)
- Test the MotorLine by:
- Set AO 5 : Auto_Position_Line_1 = 50 The motor goes to 50% at auto speed
- Set AO 9 : Hand_Relative_Position_Line_1 = 10

The motor moves + 10% from last position at Hand speed. At the same time the Temporary hand - timer AV10: Hand_Time_Out_Line_1 (30 min by default) will start counting. In this hand timer period, all auto commands will be ignored. Safety, Close all commands and Max limitation will override the Hand_Relative_Position_Line_1 commands.





Hands on

Configuration and operation example WBC 16M

Any comfort position commands are limited to the lowest value of

AV4 Max_Position_Comfort_Line_1
 See, Operation functionality above

AO1 Max_Position_Input_Line_1 See, Operation functionality above

BO1 Close All
 See, Operation functionality above

BO4 Close_Line_1 See, Operation functionality above

- Now it's up to the system integrator/designer how to use the different control objects, but normal procedure would be to use:
- Auto commands:

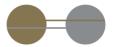
BMS system commands. This will give you low noise movement due to slow Auto Speed.

Hand commands:

Commands from user controlled keypads or software keypads. This will give you faster movement with higher noise level, so that the user can see and hear a reaction, when the button is activated (Hand Speed).

- Close all: Safety like rain, very high wind, etc. This will give you the fastest movement.
- **Limitations:** To minimize opening due to high wind, safety when building is empty etc.

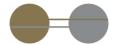
Objects giving access to controller parameters are only set once during commissioning or not at all, because the relinquish values suits most common projects.





PICS - Analog Output Objects

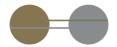
| ID | Objects Name | Description | Unit | Present Value Access |
|-------|-------------------------------|---|---------|-------------------------|
| AO 1 | Max_Position_Input_Line_1 | Sets the maximum allowed position for motor line 1 | Percent | С |
| AO 2 | Max_Position_Input_Line_2 | Sets the maximum allowed position for motor line 2 | Percent | С |
| AO 3 | Max_Position_Input_Line_3 | Sets the maximum allowed position for motor line 3 | Percent | С |
| AO 4 | Max_Position_Input_Line_4 | Sets the maximum allowed position for motor line 4 | Percent | С |
| AO 5 | Auto_Position_Line_1 | Sets the target position with auto speed for motor line 1 | Percent | С |
| AO 6 | Auto_Position_Line_2 | Sets the target position with auto speed for motor line 2 | Percent | С |
| AO 7 | Auto_Position_Line_3 | Sets the target position with auto speed for motor line 3 | Percent | С |
| AO 8 | Auto_Position_Line_4 | Sets the target position with auto speed for motor line 4 | Percent | С |
| AO 9 | Hand_Relative_Position_Line_1 | Hand relative position for motor line 1 | Percent | С |
| AO 10 | Hand_Relative_Position_Line_2 | Hand relative position for motor line 2 | Percent | С |
| AO 11 | Hand_Relative_Position_Line_3 | Hand relative position for motor line 3 | Percent | С |
| AO 12 | Hand_Relative_Position_Line_4 | Hand relative position for motor line 4 | Percent | С |
| AO 13 | Hand_Absolute_Position_Line_1 | Set the target position of motor line 1 using Hand speed | Percent | С |
| AO 14 | Hand_Absolute_Position_Line_2 | Set the target position of motor line 2 using Hand speed | Percent | С |
| AO 15 | Hand_Absolute_Position_Line_3 | Set the target position of motor line 3 using Hand speed | Percent | С |
| AO 16 | Hand_Absolute_Position_Line_4 | Set the target position of motor line 4 using Hand speed | Percent | С |





PICS - Binary Output Objects

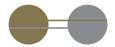
| ID | Objects Name | Description | Active / inactive Text | Present Value Access |
|-------|-------------------------|--|--|----------------------|
| BO 1 | Close_All | Set that all motor lines must be closed | Close all motor lines / Inactive | С |
| BO 2 | Auto_Off | Set whether automatic control is active | Automatic control disabled / Automatic control enabled | С |
| BO 3 | Service | Set to disable all actuator movements | Movements not allowed / Movements allowed | С |
| BO 4 | Close_Line_1 | Set that motor line 1 must be closed | Motor line must be closed / Normal operation | С |
| BO 8 | Disable_Hand_Line_1 | Set to disable manual control for motor line 1 | Disable manual contol / Enable manual control | С |
| BO 12 | Disable_Auto_Line_1 | Set to disable automatic control for motor line 1 | Disable automatically control / Enable automatically control | С |
| BO 16 | Clear_Hand_Timer_Line_1 | Clears the timer for manual movement of motor line 1 When cleared automatic control takes precedence | Clear/expire timer / No action | С |





PICS - Analog Input Objects

| ID | Objects Name | Description | Unit | Present Value Access |
|-------|---------------------------------|--|---------|----------------------|
| Al 1 | Hand_Position_Output_Line_1 | Local hand command cascade output for motor line 1 | Percent | R |
| Al 2 | Hand_Position_Output_Line_2 | Local hand command cascade output for motor line 2 | Percent | R |
| Al 3 | Hand_Position_Output_Line_3 | Local hand command cascade output for motor line 3 | Percent | R |
| Al 4 | Hand_Position_Output_Line_4 | Local hand command cascade output for motor line 4 | Percent | R |
| Al 5 | Actual_Position_Line_1 | Contains the actual position for Line 1 | Percent | R |
| Al 6 | Actual_Position_Line_2 | Contains the actual position for Line 2 | Percent | R |
| Al 7 | Actual_Position_Line_3 | Contains the actual position for Line 3 | Percent | R |
| AI 8 | Actual_Position_Line_4 | Contains the actual position for Line 4 | Percent | R |
| Al 9 | Actual_Max_Position_Line_1 | Contains the maximum allowed position of Line 1 | Percent | R |
| AI 10 | Actual_Max_Position_Line_2 | Contains the maximum allowed position of Line 1 | Percent | R |
| Al 11 | Actual_Max_Position_Line_3 | Contains the maximum allowed position of Line 1 | Percent | R |
| Al 12 | Actual_Max_Position_Line_4 | Contains the maximum allowed position of Line 1 | Percent | R |
| Al 13 | No_Of_Actuators_Detected_Line_1 | Indicates no of actuators detected on Line 1 | | R |
| Al 14 | No_Of_Actuators_Detected_Line_2 | Indicates no of actuators detected on Line 2 | | R |
| AI 15 | No_Of_Actuators_Detected_Line_3 | Indicates no of actuators detected on Line 3 | | R |
| Al 16 | No_Of_Actuators_Detected_Line_4 | Indicates no of actuators detected on Line 4 | | R |





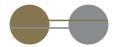
PICS - Binary Input Objects

| ID | Objects Name | Description | Active / inactive Text | Present Value Access |
|-------|------------------------------------|--|--|-------------------------|
| BI 1 | Watchdog_Timeout_Line_1 | Indicates Watchdog timeout on line 1 | Watchdog timeout / No timeout | R |
| BI 5 | Communication_Error_Line_1 | Indicates communication error status for Line 1 | Communication error / No communication error | R |
| BI 9 | Closed_Line_1 | Indicates Closed / Not closed status for actuators on Line 1 | All actuators at their closed position / Not closed | R |
| BI 10 | Closed_Line_2 | Indicates Closed / Not closed status for actuators on Line 2 | All actuators at their closed position / Not closed | R |
| BI 11 | Closed_Line_3 | Indicates Closed / Not closed status for actuators on Line 3 | All actuators at their closed position / Not closed | R |
| BI 13 | Hand_Operation_Line_1 | Indicates Hand operation Status for line 1 | Hand operation active / Not Hand operation | R |
| BI 17 | Error_Line_1 | Indicates error condition for Line 1 | Error detected / No error | R |
| BI 21 | MotorController_Error | MotorController Error Status | Motor controller error / No error | R |
| BI 22 | Heat_Smoke_Emergency | Heat and smoke Emergency | Emergency active / Emergency not active | R |
| BI 23 | Heat_Smoke_Emergency_Close | Heat and smoke Emergency Close | Emergency close active / Emergency close not active | R |
| BI 24 | Heat_Smoke_Failure | Heat and smoke failure | Heat and smoke failure / No heat and smoke failure | R |
| BI 25 | Heat_Smoke_OK | Heat and smoke ok | Heat and smoke OK / Heat and smoke not OK | R |
| BI 26 | Heat_Smoke_Battery_Power_Operation | Heat and smoke Battery Power operation | Battery power operation / Normal Power | R |
| BI 27 | Heat_Smoke_Link_Error | Heat and Smoke link error | Link communication failure / Link communication ok | R |
| BI 28 | Heat_Smoke_Link_Incoming_Error | Heat and smoke link Daisy chain incoming error state | Link incoming error bit / No incoming error bit | R |



PICS – Multistate Input Objects

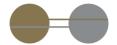
| ID | Objects Name | Description | Present Value |
|------|--------------------------|---|---------------|
| | | | Access |
| MI 1 | Mode_Of_Operation_Line_1 | Mode of operation for the motor line: 1. Only maximum opening limit active: Both hand operation and automatic operation are disabled. 2. Hand operation: Automatic operation is disabled. 3. Only automatic operation: Hand operation are enabled. 4. Normal: Both hand and automatic operation are enabled. 5. Emergency: Motor line operated by a heat and smoke emergency input. No other operation possible. 6. Emergency closed: Motor line operated by a heat and smoke emergency close input. No other operation possible. 7. Close: Close command active. Hand and automatic operation are disabled. 8. Open: Open command active. Hand and automatic operation are disabled. 9. Position locked: Service input object active. No operation possible. 10. Manually operated: The motor line has been operated by hand. Time out determined by non-volatile parameter. | R |
| MI 5 | Motor_Status_Line_1 | Disabled: The motor line is disabled by non-volatile parameter. This object contains the motor line status: Normal operation. Under configuration: The motor line is being configured. The actuator(s) will not move. Hand operation blocking: A hand operation blocked state is pending, but in this state hand operation is still possible. Hand operation blocked: It is not possible to operate the motor line by hand operation commands (hand operation disabled). | R |





PICS – Multistate Input Objects cont.

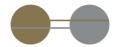
| MI 9 | Movement_Line_1 | This object contains the actuator movement status: | R |
|-------|-----------------------------------|--|---|
| | | 1. Normal: Actuator configuration is valid and no problems detected during | |
| | | last operation of the actuators. | |
| | | 2. Configuration error: Inconsistency between non-volatile parameters and | |
| | | actual actuators detected or configuration ongoing. | |
| | | 3. Obstacle detected during opening: Problem detected during last opening | |
| | | operation of the actuators. | |
| | | 4. Obstacle detected during closing: Problem detected during last closing | |
| | | operation of the actuators. | |
| MI 13 | Locking_Actuators_Detected_Line_1 | This object contains the detected locking actuator configuration: | R |
| | | No Locking actuator present. | |
| | | 2. Locking actuator no. 1 has been found on the motor line. | |
| | | 3. Not valid | |
| | | 4. 2 Locking actuators have been found on the motor line. | |
| MI 17 | Heat_Smoke_Link_State | This object contains information about the heat and smoke daisy chained | R |
| | | communication link. | |
| | | 1 = No priority override. | |
| | | 2 = Close. | |
| | | 3 = Open. | |
| | | 4 = Open (and Close). | |
| | | 5 = Emergency Close. | |
| | | 6 = Emergency Close (and close). | |
| | | 7 = Emergency Close (and open). | |
| | | 8 = Emergency Close (and open and close. | |
| | | 9 = Emergency Open. | |
| | | 10 = Emergency Open (and close). | |
| | | 11 = Emergency Open (and open). | |
| | | 12 = Emergency Open (and open and Close). | |
| | | 13 = Emergency Open (and emg. close). | |
| | | 14 = Emergency Open (and emg. close and close). | |
| | | 15 = Emergency Open (and emg. close and open). | |
| | | 16 = Emergency Open (and emg. close and open and close). | |





PICS – Binary Value Objects

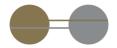
| ID | Objects Name | Description | Active / inactive Text | Present Value Access |
|------|--|--|--|-------------------------|
| BV 1 | Lock_Actuator_Blocked_Is_Closed_Line_1 | This non-volatile parameter sets whether obstacles during locking situation must be judged as a mal function or a normal situation on line 1 | Use overcurrent or switch / Use switch | W (Note 1) |
| BV 2 | Use_Local_Input_Line_1 | This non-volatile parameter sets whether local input must be active | Use and transmit / Transmit only | W (Note 1) |
| BV 3 | Lock_Actuator_Blocked_Is_Closed_Line_2 | This non-volatile parameter sets whether obstacles during locking situation must be judged as a mal function or a normal situation on line 2 | Use overcurrent or switch / Use switch | W (Note 1) |
| BV 4 | Use_Local_Input_Line_2 | This non-volatile parameter sets weather local input must be active for line 2 | Use and transmit / Transmit only | W (Note 1) |
| BV 5 | Lock_Actuator_Blocked_Is_Closed_Line_3 | This non-volatile parameter sets whether obstacles during locking situation must be judged as a mal function or a normal situation on line 3 | Use overcurrent or switch / Use switch | W (Note 1) |
| BV 6 | Use_Local_Input_Line_3 | This non-volatile parameter sets weather local input must be active for line 3 | Use and transmit / Transmit only | W (Note 1) |
| BV 7 | Lock_Actuator_Blocked_Is_Closed_Line_4 | This non-volatile parameter sets whether obstacles during locking situation must be judged as a mal function or a normal situation on line 4 | Use overcurrent or switch / Use switch | W (Note 1) |
| BV 8 | Use_Local_Input_Line_4 | This non-volatile parameter sets weather local input must be active for line 4 | Use and transmit / Transmit only | W (Note 1) |
| BV 9 | Retransmit_Local_Input_Line_1 | This non-volatile parameter determines whether the local input is only sent when the status is changed or also sent cyclically. | Do not retransmit unchanged status / Retransmit status | W (Note 1) |





PICS – Analog Value Objects

| ID | Objects Name | Description | Unit | Present Value Access |
|-------|---------------------------------------|--|---------|----------------------|
| AV 1 | Hand_Speed_Line_1 | This non-volatile parameter sets the speed of the actuators during hand operation | Percent | W (Note 1) |
| AV 2 | Automatic_Speed_Line_1 | This non-volatile parameter sets the speed of the actuators during automatic operation | Percent | W (Note 1) |
| AV 3 | Heat_Smoke_Speed_Line_1 | This non-volatile parameter sets the speed of the actuators during Heat and Smoke operation | Percent | W (Note 1) |
| AV 4 | Max_Position_Comfort_Line_1 | This non-volatile parameter sets the maximum opening allowed during normal (comfort) operation | Percent | W (Note 1) |
| AV 5 | Max_Position_Heat_Smoke_Line_1 | This non-volatile parameter sets the maximum opening allowed during Heat and Smoke operation | Percent | W (Note 1) |
| AV 6 | Lock_Actuator_Hand_Speed_Line_1 | This non-volatile parameter sets the speed of the locking actuators during hand operation | Percent | W (Note 1) |
| AV 7 | Lock_Actuator_Auto_Speed_Line_1 | This non-volatile parameter sets the speed of the locking actuators during automatic operation | Percent | W (Note 1) |
| AV 8 | Lock_Actuator_Heat_Smoke_Speed_Line_1 | This non-volatile parameter sets the speed of the locking actuators during Heat and Smoke operation | Percent | W (Note 1) |
| AV 9 | Lock_Actuator_Service_Position_Line_1 | This non-volatile parameter sets the service position of the actuator when the locking actuator is in service position | | W (Note 1) |
| AV 10 | Hand_Time_Out_Line_1 | This non-volatile parameter sets the duration of time after hand operation, where automatic commands are ignored | Minutes | W (Note 1) |
| AV 41 | Actual_Position_Min_Transmit_Interval | This non-volatile parameter sets the minimum retransmit interval of Actual Position for each motor line | Seconds | W (Note 1) |
| AV 42 | Objects_Receive_Monitor_Time_Out | This non-volatile parameter determines how often updates on monitored objects must be received | Minutes | W (Note 1) |





PICS – Multistate Value Objects

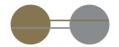
| ID O | bjects Name | Description | Present Value Access |
|---------|-------------|---|-------------------------|
| MV 1 Ex | | WBA11M examines the actual actuator configuration on the motor line. The controller in each MotorLink™ actuator includes information about how many fellow actuators that is needed in order to have a valid configuration. This non-volatile parameter determines how to handle discrepancies in the actuator configuration. Please note that normally actuators are exchanging actual position in order to keep synchronised positions - independent of tolerances and different loads. If position differs the actuators will automatically wait for the slowest one. If one or more actuators fail to respond, the operation is stopped in order to avoid damage on the window. This synchronisation feature is used if more actuators are needed in order to operate a large or heavy window. If more windows - each equipped with a single actuator (-1) are connected to the same motor line, this synchronisation feature is disabled. Depending on the demand for detection of configuration or run time failures, non-volatile parameters must be selected in order to fit the expected number of actuators or a don't care value, where no check of the number of actuators is in action. Valid values are: 1: Line disabled 2: 1 single-actuator (-1) 3: 2 not synchronised single-actuators (-1) 4: 3 not synchronised single-actuators (-1) 5: 4 not synchronised single-actuators (-1) 5: 4 not synchronised single-actuators (-1) 6: 13: Normal (use value in window actuators) Attention 1. Windows may be damaged if the actuators mounted on them are of an invalid combination and the controller is being run with the "Don't care" parameter value. Always ensure a valid combination before switching on the power to the controller. 2. When configured with the "Don't care" value, the MotorController is unable to detect and report an error in case of invalid combinations, including the situation where no actuators are connected to the MotorLine or when some or all actuators connected malfunction. This is particularly important where the MotorController is used in Smok | W (Note 1) |





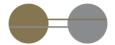
PICS – Multistate Value Objects cont.

| MV 2 | Expected_No_Of_Lock_Actuators_Line_1 | This non-volatile parameter determines the expected configuration of locking actuators. Possible values are: 1. None: No locking actuators are present. 2. One locking actuator must be present. 3. Two locking actuators must be present. 3-13. Not used. 14. Don't care: Any number of locking actuators are accepted. | W (Note 1) |
|-------|--------------------------------------|---|---------------|
| MV 9 | Objects_To_Monitor | This non-volatile parameter determines which objects to monitor for cyclic updates. 1. None: No objects are monitored. Default value 2. Maximum position: The maximum position object for each motor line is monitored. 3. Close: The close object for each motor line is monitored. 4. Max. position and close: The maximum position object and the close object for each motor line are monitored. | W (Note 1) |
| MV 10 | Line_Communication_Error_Threshold | Sporadic communication errors can appear in the communication between WEA11M and the MotorLink™ actuators. This non-volatile parameter determines how tolerant the WBA11M must be before an error is transmitted. Range: 1. Commissioning: Any disturbance is handled as an error. 2. Normal: Normal tolerance towards sporadic errors. 3. High: High tolerance towards sporadic errors – to be used in noisy environments. 4. Very high: Even higher tolerance towards sporadic errors - to be used in very noisy environments. 5. Disabled: No communication errors shown. | W (Note 1) |



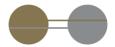


| ID | Object Name | Description | Default value | Units |
|------|--------------------------------------|--|---------------|-------|
| MV 1 | Expected_No_Of_Actuators_Line_1 | 1: Line disabled 2: 1 single-actuator (-1) 3: 2 not synchronised single-actuators (-1) 4: 3 not synchronised single-actuators (-1) 5: 4 not synchronised single-actuators (-1) 14: Don't care - 0 to 4 actuators in valid combinations 16: Normal (use value in window actuators, if no actuators are present an error is indicated) | Don't care | |
| MV 3 | Expected_No_Of_Actuators_Line_2 | | Don't care | |
| MV 5 | Expected_No_Of_Actuators_Line_3 | | Don't care | |
| MV 7 | Expected_No_Of_Actuators_Line_4 | | Don't care | |
| MV 2 | Expected_No_Of_Lock_Actuators_Line_1 | 1: None. No locking actuators are expected. 2: 1 locking actuator is expected. 3: 2 locking actuators are expected. 14: Don't care - 0 to 2 locking actuators are accepted. | None | |
| MV 4 | Expected_No_Of_Lock_Actuators_Line_2 | | None | |
| MV 6 | Expected_No_Of_Lock_Actuators_Line_3 | | None | |
| MV 8 | Expected_No_Of_Lock_Actuators_Line_4 | | None | |



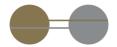


| ID | Object Name | Description | Default value | Units |
|-------|--------------------------------|---|---------------|-------|
| AV 1 | Hand_Speed_Line_1 | This non-volatile parameter sets the speed of the actuators during hand operation. | 74,9 | % |
| AV 10 | Hand_Speed_Line_2 | | 74,9 | % |
| AV 21 | Hand_Speed_Line_3 | | 74,9 | % |
| AV 31 | Hand_Speed_Line_4 | | 74,9 | % |
| AV 2 | Automatic_Speed_Line_1 | This non-volatile parameter sets the speed of the actuators during automatic operation. | 29,8 | % |
| AV 12 | Automatic_Speed_Line_2 | | 29,8 | % |
| AV 22 | Automatic_Speed_Line_3 | | 29,8 | % |
| AV 32 | Automatic_Speed_Line_4 | | 29,8 | % |
| AV 3 | Heat_Smoke_Speed_Line_1 | This non-volatile parameter sets the speed of the actuators during Heat and Smoke operation. | 100 | % |
| AV 13 | Heat_Smoke_Speed_Line_2 | | 100 | % |
| AV 23 | Heat_Smoke_Speed_Line_3 | | 100 | % |
| AV 33 | Heat_Smoke_Speed_Line_4 | | 100 | % |
| AV 4 | Max_Position_Comfort_Line_1 | This non-volatile parameter sets the maximum opening allowed during normal (comfort) operation. | 100 | % |
| AV 14 | Max_Position_Comfort_Line_2 | | 100 | % |
| AV 24 | Max_Position_Comfort_Line_3 | | 100 | % |
| AV 34 | Max_Position_Comfort_Line_4 | | 100 | % |
| AV 5 | Max_Position_Heat_Smoke_Line_1 | This non-volatile parameter sets the maximum opening allowed during Heat and Smoke operation. | 100 | % |
| AV 15 | Max_Position_Heat_Smoke_Line_2 | | 100 | % |
| AV 25 | Max_Position_Heat_Smoke_Line_3 | | 100 | % |
| AV 35 | Max_Position_Heat_Smoke_Line_4 | | 100 | % |



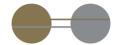


| ID | Object Name | Description | Default value | Units |
|-------|---------------------------------------|---|---------------|---------|
| AV 6 | Lock_Actuator_Hand_Speed_Line_1 | This non-volatile parameter sets the speed of the locking actuators during hand operation. | 74,9 | % |
| AV 16 | Lock_Actuator_Hand_Speed_Line_2 | | 74,9 | % |
| AV 26 | Lock_Actuator_Hand_Speed_Line_3 | | 74,9 | % |
| AV 36 | Lock_Actuator_Hand_Speed_Line_4 | | 74,9 | % |
| AV 7 | Lock_Actuator_Auto_Speed_Line_1 | This non-volatile parameter sets the speed of the locking actuators during automatic operation. | 29,8 | % |
| AV 17 | Lock_Actuator_Auto_Speed_Line_2 | | 29,8 | % |
| AV 27 | Lock_Actuator_Auto_Speed_Line_3 | | 29,8 | % |
| AV 37 | Lock_Actuator_Auto_Speed_Line_4 | | 29,8 | % |
| AV 8 | Lock_Actuator_Heat_Smoke_Speed_Line_1 | This non-volatile parameter sets the speed of the locking actuators during Heat and Smoke operation. | 100 | % |
| AV 18 | Lock_Actuator_Heat_Smoke_Speed_Line_2 | | 100 | % |
| AV 28 | Lock_Actuator_Heat_Smoke_Speed_Line_3 | | 100 | % |
| AV 38 | Lock_Actuator_Heat_Smoke_Speed_Line_4 | | 100 | % |
| AV 9 | Lock_Actuator_Service_Position_Line_1 | This non-volatile parameter sets the service position of the actuator when the locking actuator is in service position. | 30 | counts |
| AV 19 | Lock_Actuator_Service_Position_Line_2 | | 30 | counts |
| AV 29 | Lock_Actuator_Service_Position_Line_3 | | 30 | counts |
| AV 39 | Lock_Actuator_Service_Position_Line_4 | | 30 | counts |
| AV 10 | Hand_Time_Out_Line_1 | This non-volatile parameter sets the duration of time after hand operation, where automatic commands are ignored. | 30 | minutes |
| AV 20 | Hand_Time_Out_Line_2 | | 30 | minutes |
| AV 30 | Hand_Time_Out_Line_3 | | 30 | minutes |
| AV 40 | Hand_Time_Out_Line_4 | | 30 | minutes |





| ID | Object Name | Description | Default value | Units |
|-------|--|--|---------------|---------|
| BV 1 | Lock_Actuator_Blocked_Is_Closed_Line_1 | This non-volatile parameter sets whether obstacles during locking situation must be judged as a mal function or a normal situation. | FALSE | |
| BV 3 | Lock_Actuator_Blocked_Is_Closed_Line_2 | | FALSE | |
| BV 5 | Lock_Actuator_Blocked_Is_Closed_Line_3 | | FALSE | |
| BV 7 | Lock_Actuator_Blocked_Is_Closed_Line_4 | | FALSE | |
| BV 2 | Use_Local_Input_Line_1 | This non-volatile parameter sets whether local input must control motor line 1 or only transmitted. | TRUE | |
| BV 4 | Use_Local_Input_Line_2 | | TRUE | |
| BV 6 | Use_Local_Input_Line_3 | | TRUE | |
| BV 8 | Use_Local_Input_Line_4 | | TRUE | |
| BV 9 | Retransmit_Local_Input_Line_1 | This non-volatile parameter determines whether the local input is only sent when the status is changed or also sent cyclically. | FALSE | |
| BV 10 | Retransmit_Local_Input_Line_2 | | FALSE | |
| BV 11 | Retransmit_Local_Input_Line_3 | | FALSE | |
| BV 12 | Retransmit_Local_Input_Line_4 | | FALSE | |
| AV 41 | Actual_Position_Min_Transmit_Interval | This non-volatile parameter sets the minimum retransmit interval of Actual Position for all motor lines. | 15 | seconds |
| AV 42 | Objects_Receive_Monitor_Time_Out | This non-volatile parameter determines how often updates on monitored objects must be received. | 15 | minutes |
| MV 9 | Objects_To_Monitor | None: No objects are monitored. (The function is disabled) Maximum position: The maximum position object for each motor line is monitored. Close: The close object for each motor line is monitored. Max. position and close: The maximum position object and the close object for each motor line are monitored. | None | |
| MV 10 | Line_Communication_Error_Threshold | Commissioning: Any disturbance is handled as an error. Normal: Normal tolerance towards sporadic errors. High: High tolerance towards sporadic errors – to be used in noisy environments. Very high: Even higher tolerance towards sporadic errors – to be used in very noisy environments. Disabled: No communication errors shown. | Normal | |





Tools

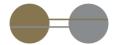
- "WBA Configuration Tool" (only BACnet IP)
 - For updating firmware in the fieldbus module
 - Changing IP network settings
 - Changing BACNet object identifier offset
 - Has a detailed manual, please read it
 - Available at http://www.windowmaster.com
- Any generic BACNet configuration and monitoring tool
 - For manipulating objects
 - Checking status
 - Monitoring objects





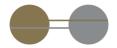
Important to know

- By default DHCP is enabled, but the WBA11M reverts to IP address 192.168.1.24 if no DHCP server is present
 - More details in the WBA Configuration Tool User Manual
- Normally the BACNet device object's Object_Identifier property value is set directly by the DIP-switch on the WBA board (1 254).
 - If needed the device object's Object_Identifier property can be offset. The offset on IP and MSTP is set independently.
 - Actual Object_Identifier = DIPswitch setting + Offset
 - More details in the WBA Configuration Tool User Manual





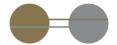
- Successful and efficient troubleshooting requires good understanding of actuators and controller behavior. Please study carefully this manual as well as User and Installation manuals for the WBC 16M, the WAT 100 and the actuators in question before attempting any troubleshooting.
- The details of how to operate the WAT 100 in order to perform the tasks described bellow can be found in the WAT 100 User Guide.
- The details of how to calibrate an actuator can be found in the Installation instructions document of the actuator.
- Switch off Mains to the WBC 16M before connecting/disconnecting a MotorLine.
 Failing to do so may damage the WBA 11M and may blow the fuse, protecting the MotorLine output.
- Reset the WBA 11M, using the S1 push button, after connecting/disconnecting MotorLines, to make sure the controller acknowledges the new configuration.





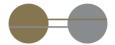
| Behavior/Indication | When trying to read parameters from actuators, using the WAT 100, it indicates "Communication error". The WAT 100 will indicate this error if it cannot communicate with all of the expected actuators. |
|---------------------|--|
| Likely problem | Cable connection error between controller and one or more actuators. |
| Solution | Check and correct cable continuity, ,cable short, junction box assembly or plug fittings on all 3 leads. Note: You cannot check for continuity while actuators are connected. Note: The normal voltage on a MotorLine is: Between terminals x.1 and x.3 - ~ 29V Between terminals x.1 and x.2 - ~ 16V Between terminals x.2 and x.3 - ~ 12V |

| Behavior/Indication | WBA 11M indicates a "Configuration error" or WAT 100 indicates an "Expected WMX" no. which does not correspond to the no. of actuators connected on the MotorLine. |
|---------------------|--|
| Likely problem | One or more actuators, with a wrong Team-Size parameter value, are mounted on the MotorLine. |
| Solution | Use the WAT 100 to program all actuators with the correct Team-size parameter value. |





| Behavior/Indication | A window is not opening but no error is indicated by the WBA 11M controller. When running the window with the WAT 100 it may be possible to observe that some of the actuators are actually moving up to 5, 6 mm before stopping. |
|---------------------|---|
| Likely problem | The window is physically blocked or the chain bracket, mounted on the window, is not in line with the chain opening of the actuator. A window can be blocked because it was screwed to the frame in transport and the screw was not removed. A window can be blocked if the friction between the window and its frame is very high due to too much sealing rubber or other window construction problems. Note: When a window is blocked there is a risk that the actuators establish a very short actual "Max chain length" during the window calibration process. |
| Solution | Disconnect the chains from their brackets and manually open the window. Remove any obstacles or correct any window construction or mounting faults. With WAT 100, run the actuators when they are free from the window. If the actuators still don't run, read their parameters and then write the parameters back to the actuators. By doing that you reset the actual "Max chain length" parameter, in the actuators, to factory default values. Run the actuators out, connect the chains to their brackets on the window and perform a new window calibration. |





| Behavior/Indication | A window is nut running and the voltage across the x.1 and x.3 terminals of the MotorLine reads close to 0V. |
|---------------------|--|
| Likely problem | The fuse, protecting the MotorLine output, is blown. |
| Solution | Change the fuse. |

